



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4085-3

Job Sheet 176470



Part No: D4085-3

Job Qty: 20 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.08.18 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		5/15/18	0.00	0.00	Purchasing		4/19/18
110	Packaging	20 pcs		5/15/18	0.00	0.00	Packaging2		4/19/18
120	QC	20 pcs		5/15/18	0.00	0.00	QC6		4/19/18
130	Packaging	20 pcs		5/15/18	0.00	0.00	Packaging3-2		4/19/18
140	QC21-SA	20 Ea		5/15/18	0.00	0.00	QC21		4/19/18

Part Op 100 - Issue P/O:

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 4/19/18 ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4085-3P	Placard, Instructions D4085-3	20 pcs (1 ea)	100-Purchasing	5069193

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4085-3P	20	0	0

Part Specifications

Specifications could not be found.

Plex 4/24/18 3:52 PM Dart.Gagnon.Michelle



Container No: **S069184**



Placard

PART NO: **D4085-3**
Serial No/Batch: **S069184**
Revision:
Operation:
Change No:

Packaging

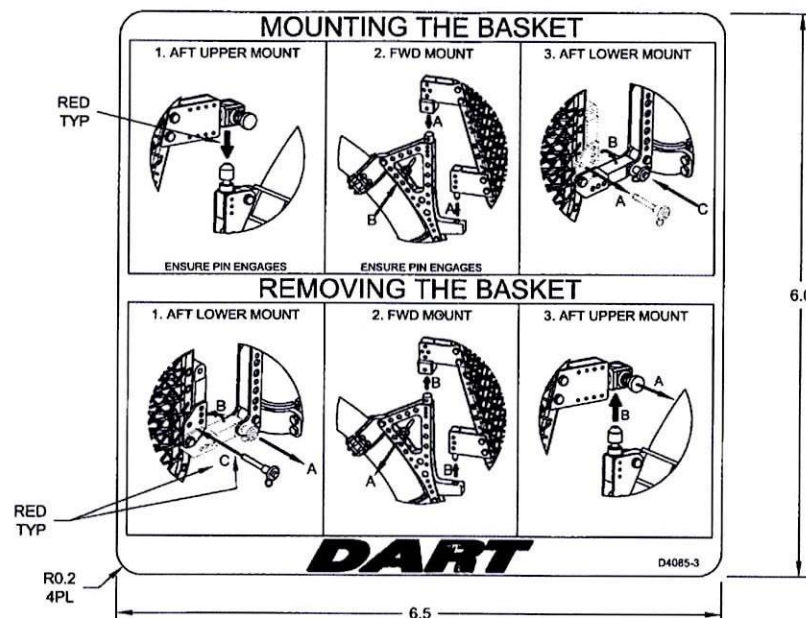
Mfg Date: 05/07/18
Job No: 176470

Dart Aerospace Ltd.
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Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER *msf*
NO. 176470

APR 25 2018



D4085-3 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK. MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-3C.eps FOR GRAPHICS

RELEASED
2010-07-18

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLACARD, INSTRUCTIONS	NTS
DATE	10.06.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
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PURCHASE ORDER **PO039721**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039721

PO Date: 4/27/18

Due Date: 5/3/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 27 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4732-17P			Label	Firmed	5/3/18	6 pcs	0 pcs	6 pcs	\$13.333/pcs	\$80.00
Line Item Note as per dwg d4732 rev. B WO 176595											
2	D4085-3P			Placard, Instructions D4085-3 As Per Dwg D4085 Rev.C	Firmed	5/3/18	20 pcs	0 pcs	20 pcs	\$4.00/pcs	\$80.00
Line Item Note WO 176470											

Grand Total: \$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/27/18 7:27 AM dart.lavoie.chantal

DAS
11
9-89

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039721

Packing Slip N°:

W022562

Part N°:

Serial N°:

Description:

D4085-3P.

Quantity:

20

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life

APPROVAL:

Valerie Yang

Signature:

Val →

DATE:

May 7. 18

Title:

office administrator

DAS
11
9-89

MAY 08 2018